02-20



ISO Registered Company



The Model 2100 provides ready access to storage tanks for gauging or obtaining samples. The gauge hatch may also provide additional pressure relief as a supplement for normal or emergency venting. These gauge hatches are intended for use where the fire protection afforded by flame arresters is not considered necessary.

TECHNIQUE

Gauge Hatches consist of a hinged swiveling and selfclosing cap which sits on an a flanged base. Placing the foot on the serrated treadle opens the cover up to 90°, permitting inspection and easy entry for gauging or sampling. Removing foot from the treadle returns cover to a closed position.

FEATURES

Easy Inspection, Installation and Maintenance. Simplistic design and light weight construction permits easy, convenient handling for inspection, installation and maintenance.

Standard construction has non-locking hatch and includes a thermometer hook and gauge marker.

Special locking design available with a Knob Latch construction.

CONSTRUCTION

Housing / Pallet Material: Available in Aluminum, Carbon Steel, or 316 Stainless Steel.

Flange base is flat face and is designed to mate with standard ASME 150# flange.

Available Sizes: 4", 6", 8", 10" and 12"

Pallet Diaphragm Material: FEP TFE (std), Buna-N, EPDM or FKM.

PAINT

<u>Standard</u>: Exterior coating will be a combination of Cashco Paint Specs #S-1777 epoxy and #S-1743 powder coated. Fasteners, seat surface - corrosion resistant parts excluded.



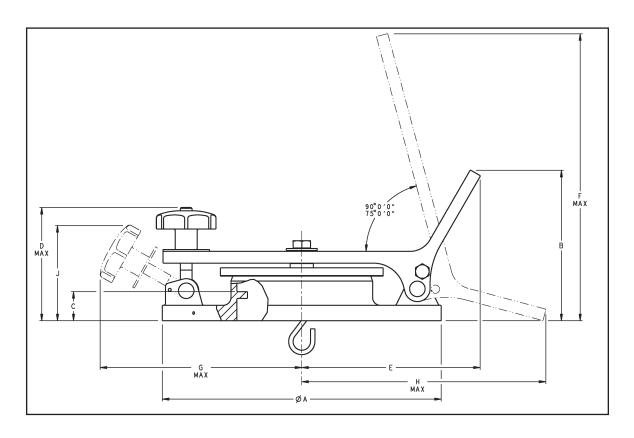
Model 2100

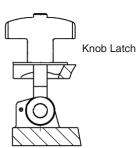
Gauge Hatch (Non-Locking Design Shown)

Standard <u>Non-Locking</u> Design Minimum and Maximum Set Point Pressure					
Size	Body Material	Min. oz/in²	Max oz/in²		
4"	Alum	1.13	6.75		
4	CS, SST	3.10	8.75		
6"	Alum	0.89	3.75		
0	CS, SST	2.52	5.25		
8"	Alum	0.88	2.50		
°	CS, SST	2.54	4.75		
10"	Alum	0.79	1.75		
10	CS, SST	2.30	3.25		
12"	Alum	0.74	1.50		
12	CS, SST	2.16	3.00		
A 1 11:01 1 1			())		

Additional loading weight maybe added to cover of Non-Locking Design for higher set point pressures.

Maximum Allowable Working Pressure					
Size	Body Material	psig			
4" - 10"	Alum, CS, SST	5			
12"	Alum	3			
12"	CS, SST	5			





DIMENSIONS - inches							Weights - lbs.				
SIZE	ØA	В	С	D MAX	E	F MAX	G MAX	H MAX	J	ALUM	CS/SST
4"	Ø 9.00				5.78	9.28	6.56	7.91		5	12
6"	Ø11.00				6.78	11.25	7.56	8.91		6	16
8"	Ø 13.50	4.88	0.94	4.00	8.03	13.62	8.81	10.16	3.25	9	24
10"	Ø 16.00				9.28	16.00	10.06	11.41		11	31
12"	Ø 19.00]			10.78	18.97	11.56	12.91		15	43

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2 2100-TB

2100 Series PRODUCT CODE

02/07/20

Last 6 Characters reserved for SPQ drawing numbers assigned by Cashco Inc. (Format as - # # # # #)





POS 4























POSITION 3 - LATCH			
Mechanism	CODE		
None *	0		
Knob	2		
* Non-Locking			

POSITION 4 - SIZE		
Size	CODE	
4"	4	
6"	6	
8"	8	
10"	Α	
12"	В	

POSITION 5 - HOUSING / PALLET			
Material	CODE		
Alum/Alum	Α		
CS/CS	С		
SST/SST	S		

POSITION 7 - DIAPHRAGM			
Material	CODE		
FEP-TFE (Std)	Α		
Buna-N	В		
EPDM	D		
FKM	F		

POSITION 10 - WEIGHTS				
Loading Weight	CODE			
None (Std)	0			
SST *	S			
* F 0 · D · · D				

^{*} For Set Point Pressures above Min Set Point - Non-Locking Design only.

* For information on ATEX see pages 5 & 6 on the IOM.